

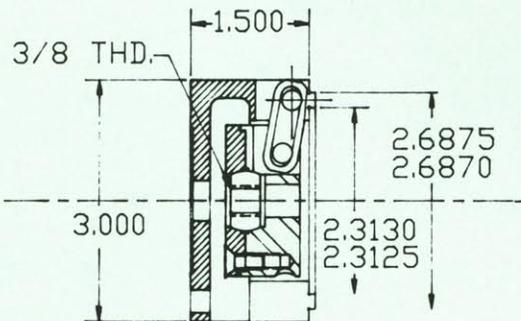
Models:

25M
Internal and External
Chucking

55D
Internal and External
Chucking with 1.00''
Hole Thru Center

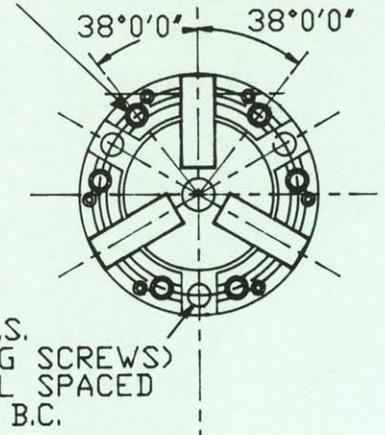
93D
Internal and External
Chucking with 1.65''
Hole Thru Center

**HIGH QUALITY
PRECISION DRAW
BAR CHUCKS**



1/4-20 (6) PLACES
AS SHOWN ON 2.500 B.C.

Model 25M
Internal and External
Draw Bar Chucking



Weight: 5 lbs.

Jaw Travel:

I.D. .025 Inches Max.
O.D. .025 Inches Max.

Recommended Part Range With Standard Jaws:

I.D. .625'' Min./3.875'' Max.
O.D. .281'' Min./3.50'' Max.

*Specializing in
Workholding Since 1946*

25M 55D 93D SERIES



Model 55D

Internal and External Chucking With 1.00" Through Center

Weight: 10 lbs.

Jaw Travel:

I.D. .025 Inches Max.

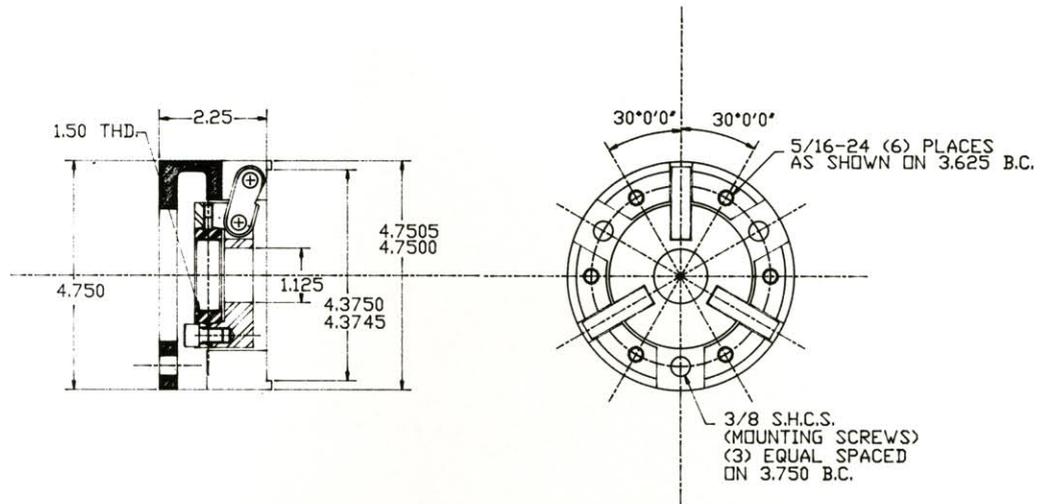
O.D. .030 Inches Max.

Recommended Part Range

With Standard Jaws:

I.D. .500" Min./7.875" Max.

O.D. .281" Min./7.625" Max.



Model 93D

External Chucking With 1.65" Hole Through Center

Weight: 21 lbs.

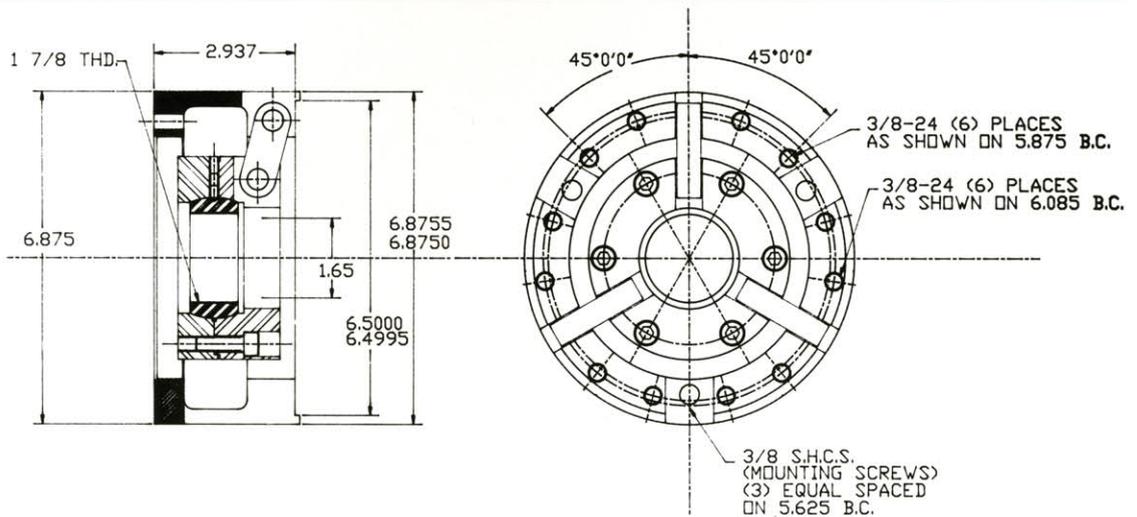
Jaw Travel:

O.D. .030 Inches Max.

Recommended Part Range

With Standard Jaws:

O.D. 1.03" Min./11.00" Max.



Blank Jaws for Models 25M

PART NO.	O.D. THICKNESS
25-1.....	.3" x 3/4"
25-2.....	.3" x 1 1/8"
25-3.....	.3" x 1 5/8"
25-4.....	.4" x 3/4"
25-5.....	.4" x 1 1/8"
25-6.....	.4" x 1 5/8"

Blank Jaws for Model 55D

PART NO.	O.D. THICKNESS
55-1.....	.5" x 1"
55-2.....	.5" x 1 5/8"
55-3.....	.5" x 2 1/4"
55-4.....	.6" x 1"
55-5.....	.6" x 1 5/8"
55-6.....	.6" x 2 1/4"
55-7.....	.7" x 1"
55-8.....	.7" x 1 5/8"
55-9.....	.7" x 2 1/4"
55-10.....	.8" x 1"
55-11.....	.8" x 1 5/8"
55-12.....	.8" x 2 1/4"

Blank Jaws for Model 90 Series

PART NO.	O.D. THICKNESS
97-1.....	.7 1/4" x 1 1/4"
97-2.....	.7 1/4" x 1 5/8"
97-3.....	.7 1/4" x 2 1/4"
97-4.....	.8" x 1 1/4"
97-5.....	.8" x 1 5/8"
97-6.....	.8" x 2 1/4"
97-7.....	.9" x 1 1/4"
97-8.....	.9" x 1 5/8"
97-9.....	.9" x 2 1/4"
97-10.....	.10" x 1 1/4"
97-11.....	.10" x 1 5/8"
97-12.....	.10" x 1 1/4"
97-13.....	.11" x 1 1/4"
97-14.....	.11" x 1 5/8"
97-15.....	.11" x 2 1/4"
97-16.....	.12" x 1 1/4"
97-17.....	.12" x 1 5/8"
97-18.....	.12" x 2 1/4"

For best accuracy and optimum grip force, chuck jaws must be finished on a Stace-Allen Chuck.

For Firm Proposal, Submit Part Prints, Tool Layout and Machine Mounting Information

Let Us Solve Your Chucking Problems

STACE-ALLEN CHUCKS, INC.

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Indianapolis, Indiana 46221

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Fax: (317) 637-7563